

# Specifications

Linescanner	LSPHD-50	LSPHD-52
Measurement range	150 to 750°C/302 to 1382°F	500 to 1100°C/932 to 2012°F
Spectral response	5µm nominal	
Scan angle	80° (software adjustable to 40°)	
Scan speed	10 to 150Hz (adjustable in 1Hz increments)	
Measurement Points	1000 per scanline	
System accuracy	±2°C/ 3.6°F	±3°C/6.4°F
Ambient temperature	5 to 60°C/ 41 to 140°F (specified) 5 to 70°C/ 41 to 158°F (operating)	
Environmental Sealing	IP65	
Power In/Data Out	Power-over-Ethernet IEEE 802.3at (single cable)	
Single Point Thermometer	SOLOnet SN5	
Measurement range	200 to 1100°C/392 to 2012°F	
Spectral response	5 µm	
System accuracy	0.35% K	
Ambient temperature	5 to 60°C/ 41 to 140°F (specified) 0 to 70°C/ 32 to 158°F (operating)	
Environmental Sealing	IP65 / NEMA 4X	

## Intelligent Scanning

Intelligent scanning solutions aim to solve problems by providing more than just a measurement. Land is able to provide a custom solution according to your requirements; this includes custom temperature ranges, application specific mountings, and custom communications protocols.

# LAND

## Temperature Measurement Solutions for the Glass Tempering Industry

## Tempered Glass Processing Temperature Measurement Solutions

# LAND

Non-Contact Temperature Measurement Solutions

Land Instruments International Ltd • Dronfield S18 1DJ • England  
Email: land.infrared@ametek.co.uk • www.landinst.com • Tel: +44 (0) 1246 417691 • Fax: +44 (0) 1246 410585

AMETEK Land, Inc. • 150 Freeport Rd • Pittsburgh, PA 15238 • U.S.A.  
Email: irsales@ametek.com • www.ametek-land.com • Tel: +1 (412) 826 4444 • Fax: +1 (412) 826 4460

For a full list of international offices, please visit our website.



LABORATORY ACCREDITATION BUREAU ACCREDITED ISO/IEC 17025:2005

REGISTERED ISO 9001 MANAGEMENT SYSTEM

An AMETEK Company

Applies in the UK

Applies in the USA

An AMETEK Company

The LAND Glass Tempering System is an integrated solution meeting the temperature measurement requirements of glass tempering plants across the world. Importantly, the system provides high accuracy measurements independent of top surface coatings applied to the glass.

### Measurement Challenge

A challenge for plants running multiple glass types with a variety of coatings has been how to accurately measure the glass temperature with a minimum input from the operator, particularly with the increased usage of Low-E glass.

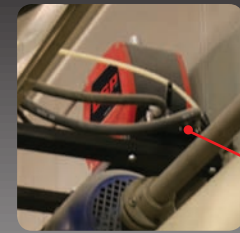
LAND has solved this problem by integrating a compact single point thermometer into the overall system which views the glass from underneath; the dedicated glass tempering software uses this signal to compensate the measured temperature values providing accurate measurements independent of top surface coating.

### System Overview

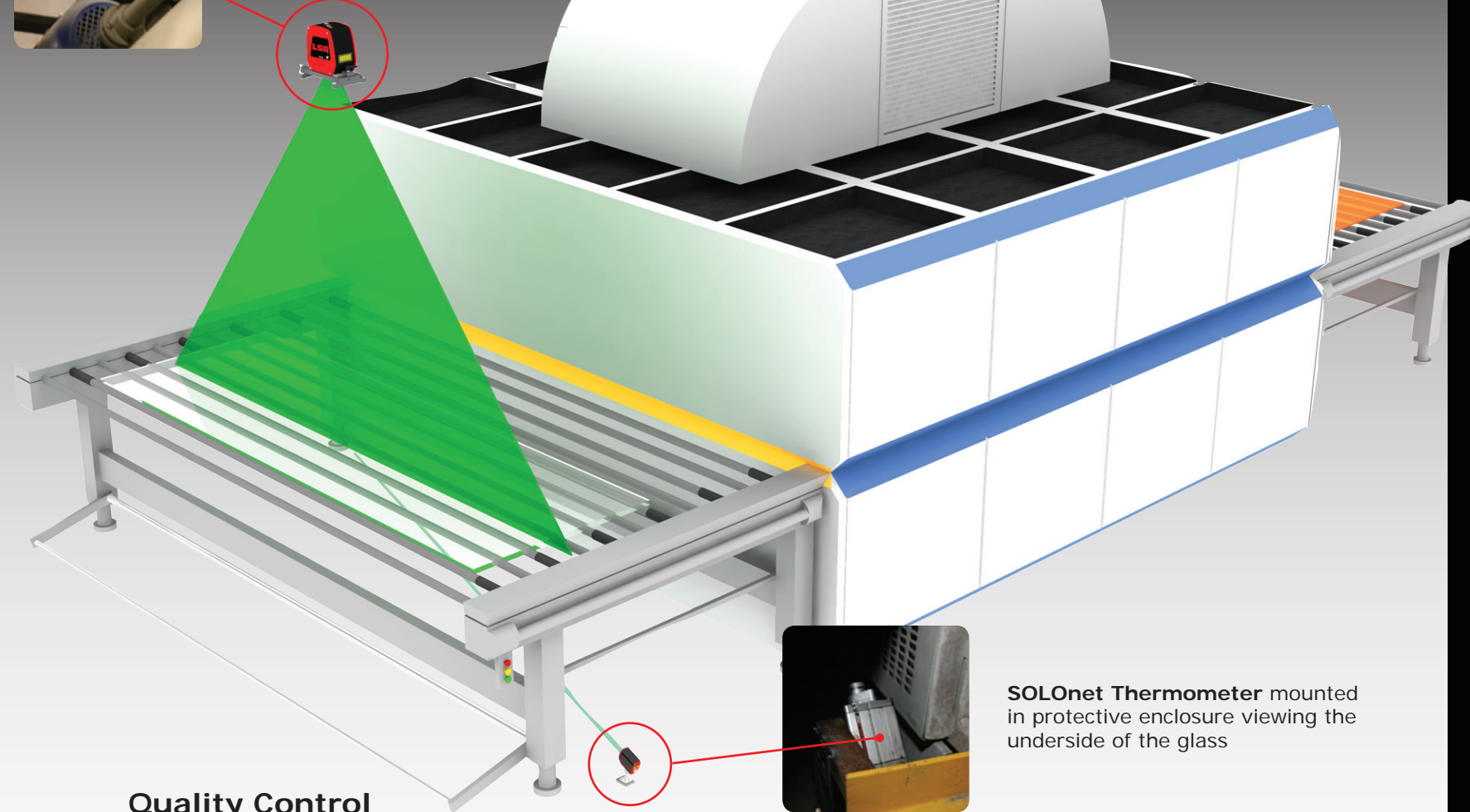
The Landscan Glass Tempering System incorporates the LSP<sub>HD</sub> 5 scanner which samples the glass surface up to 150,000 times per second, using a high performance optical system, detecting even the smallest variations in temperature and the SoloNet Spot Thermometer mounted underneath the roller bed to view the uncoated side.

### Features & Benefits

- Suitable for Low-E - an optional single point thermometer makes it possible to make accurate measurements on even the lowest emissivity coatings
- Data Exchange - processed data can be transferred via a simple cross-platform TCP/IP protocol or an optional OPC server
- Fully configurable alarms - can be set to alert operators instantly to product quality issues
- Designed for harsh industrial environments - sealing to IP65 / NEMA4, ensuring ultimate measurement reliability and availability
- Flush, sapphire window provides durable protection and long service life
- Simple installation - via a single Power-over-Ethernet cable connection, reduces installation costs and complexity



Landsan LSP<sub>HD</sub> mounted above the process at the oven exit for a clear unobscured view of the product.



SOLOnet Thermometer mounted in protective enclosure viewing the underside of the glass

### Quality Control

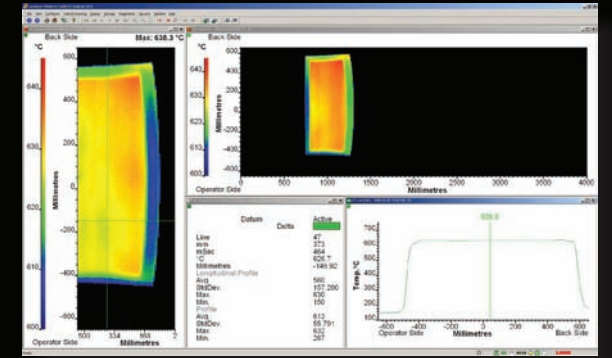
The LAND Glass Tempering System allows for greater quality control throughout the full glass tempering process

- Ensures that a uniform tempering temperature is achieved across the entire bed
- Product quality issues are detected and corrected without destructive testing
- Product traceability is improved through long term data storage

### Process Control

The LAND Glass Tempering System provides improved process control by:

- Minimizing wasted energy by preventing overheating of the glass, allowing the plant to run more cost efficiently
- Checking for uniform heating of the entire bed



Typical software view showing a thermal map and temperature profile (automotive glass)

LSP<sub>HD</sub> high speed thermal scanner



SOLOnet spot digital thermometer

### User Display & Control Software (Landscan GT)

The GT Software provides flexible display capabilities to allow simultaneous display and processing of multiple live data streams with historical data.

The package includes powerful post processing features such as auto-size product to window, multi-window linked cursors and the facility to automatically compare the most recent product with a known good product.

The product file associated with each bed is stored for subsequent analysis.

The system can be expanded with optional support of multiple client workstations - accessing both live and historical data through the data server workstation. If live visualization is not required, offline analysis software is available to provide access to historical data for quality control purposes.

