HMT330 Series Humidity and Temperature Transmitters for Industrial Applications

Features/Benefits
- Six models for demanding industrial applications
- Full 0 ... 100 % RH measurement, temperature range up to +180 °C (+356 °F) (depending on model)
- Pressure tolerance up to 100 bar (depending on model)
- Next generation Vaisala HUMICAP® Sensor for excellent accuracy and stability
- Graphical display of measurement trends and over four-year history
- Multilingual user interface
- Excellent performance in harsh chemical concentrations
- Corrosion resistant IP65 housing
- NIST traceable (certificate included)
- Analog outputs, WLAN/LAN

The Vaisala HUMICAP® Humidity and Temperature Transmitter Series HMT330 is designed for demanding industrial applications where stable measurement and wide customization is important.

Vaisala HUMICAP® performance
The HMT330 series incorporates Vaisala’s 30 years of experience in industrial humidity measurement. An updated, even more stable and chemical resistant HUMICAP® sensor is available, next to the proven reliable and accurate sensor.

Chemical purge minimizes effects of contaminants
In environments with high concentrations of chemicals and cleaning agents, chemical purge helps to maintain measurement accuracy between calibration intervals. Chemical purge involves heating the sensor to remove harmful chemicals. The function can be initiated manually or programmed to occur at set intervals.

Graphical display of history and measurement trends
The HMT330 can be ordered with a large numerical and graphical display, which allows the user to clearly monitor operational data, measurement trends and 1-year measurement history. The optional data logger with real-time clock makes it possible to generate over four years of measured history, and zoom in on any desired time or time frame. The battery backup of the clock guarantees a reliable logging of measured data.

The display alarm allows tracking of any measured parameter, with a freely configurable low and high limit.

Data collection and (wireless) transfer to PC
The recorded measurement data can be viewed on the display or transferred to a PC with Microsoft Windows® software. The transmitter can also be connected to a network with an optional (W)LAN interface, which enables a (wireless) Ethernet connection. A USB-RJ45 cable makes it easy to connect the service port of the HMT330 to a PC.

Many ways to install and versatile outputs
Mains and DC power options, and several mounting accessories make the instrument easy to install. The HMT330 can have up to three analog outputs. Isolated galvanic power supply and analog outputs are also available. For serial interface the USB connection, RS232 and RS485 can be used.

The display shows measurement trends, real time data and over four years of history.
**Flexible calibration**

The HMT330 instruments are calibrated at six humidity points at the factory. A quick, one-point field calibration can be performed with the hand-held HM70 meter. A two-point calibration can be performed with the HMK15 salt bath calibrator in a controlled environment.

The transmitter can be sent to Vaisala for recalibration. Accredited calibrations and maintenance contracts are also available.

![The Vaisala HUMICAP Hand-Held Humidity and Temperature Meter HM70 is ideal for field checking HMT330 transmitters.](image)

### Technical Data

#### Performance

<table>
<thead>
<tr>
<th>Relative humidity</th>
<th>Measurement range</th>
<th>Accuracy (including non-linearity, hysteresis, and repeatability)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0 ... 100 % RH</td>
<td>±1 %RH (0 ... 90 %)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>±1.7 %RH (90 ... 100 %RH)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(Defined as ±2 standard deviation limits. Small variations possible, see also calibration certificate.)</td>
</tr>
<tr>
<td>Response time</td>
<td></td>
<td>8 s / 17 s with grid filter</td>
</tr>
<tr>
<td></td>
<td></td>
<td>20 s / 50 s with grid + steel netting filter</td>
</tr>
<tr>
<td></td>
<td></td>
<td>40 s / 60 s with sintered filter</td>
</tr>
</tbody>
</table>

![Temperature sensor graph](image)

<table>
<thead>
<tr>
<th>Temperature</th>
<th>Measurement range</th>
<th>Accuracy at +20 °C (±68 °F)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>±0.2 °C (±0.36 °F)</td>
</tr>
</tbody>
</table>

#### Inputs and outputs

- **Operating voltage**: 10 ... 35 VDC, 24 VAC
- **Power consumption at +20 °C (U<sub>in</sub> 24 VDC)**:
  - RS-232: max. 25 mA
  - U<sub>2</sub> x 0 ... 1 V/0 ... 5 V/0 ... 10 V
  - I<sub>out</sub> 2 x 0 ... 20 mA
  - display and backlight max. 20 mA
  - during chemical purge max. 110 mA
  - during probe heating (HMT337) max. 120 mA

- **Analog outputs** (2 standard, 3rd optional):
  - current output: 0 ... 20 mA, 4 ... 20 mA
  - voltage output: 0 ... 1 V, 0 ... 5 V, 0 ... 10 V
  - ±1.7 %RH (90 ... 100 %RH)
  - ± 1.0 % RH (40 ... 97 %RH)

<table>
<thead>
<tr>
<th>Temperature</th>
<th>Temperature dependence at -40 ... +180 °C (±68 ... ±356 °F)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>±(1.5 + 0.015 x reading) %RH</td>
</tr>
<tr>
<td></td>
<td>±(1.5 + 0.015 x reading) %RH</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Service connection</th>
<th>Relay outputs (optional)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.5 A, 250 VAC</td>
</tr>
</tbody>
</table>

**Inputs and outputs** table continues...

- **Digital outputs**
  - RS-232, USB
  - 10/100Base-T

- **Supported standards**
  - Ethernet interface
  - 100 Mbit/s

- **WLAN interface (optional)**
  - 802.11b, 802.11g
  - WEP 64/128, WPA

- **Antenna connector type**
  - RP-SMA

- **Security**
  - Telnet
  - WEP 64/128, WPA

- **Software support**
  - Vaisala MI70 link

- **Supporting standards**
  - Open / no encryption

- **Protocols**
  - Telnet

- **Open / WEP**
  - Vaisala MI70 link

- **WPA Pre shared key / TKIP**
  - max. three with trend/min/max values

- **WPA Pre shared key / CCMP** (a.k.a. WPA2)
  - max. 13.7 million points per parameter

- **Optional data logger with real-time clock**
  - max. 13.7 million points per parameter

- **Logged parameters**
  - max. three with trend/min/max values

- **Logging interval**
  - 10 sec (fixed)

- **Max. logging period**
  - 4 years 5 months

- **Battery lifetime**
  - min. 5 years

- **Display**
  - LCD with backlight,
  - graphic trend display of any parameter

- **Menu languages**
  - English, Chinese, Japanese, Spanish,
  - German, French, Swedish, Russian, Finnish

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**Other variables** available (depends on model)

- dewpoint temperature, mixing ratio, absolute humidity, wet bulb temperature, enthalpy, water vapor pressure

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**HUMIDITY DEWPOINT**
Technical Data

**Mechanics**
- **Cable bushing**: M20 x 1.5 for cable diameter 8 ... 11 mm/0.31 ... 0.43”
- **Conduit fitting**: 1/2” NPT
- **User cable connector (optional)**:
  - **option 1**: M12 series 8-pin (male) female plug with 5 m (16.4 ft) black cable
  - **option 2**: female plug with screw terminals
- **Probe cable diameter**:
  - HMT333 (+80 °C): 6.0 mm
  - other probes: 5.5 mm
- **Housing material**: G-AlSi 10 Mg (DIN1725)
- **Housing classification**: IP 65 (NEMA4)

**Operating environment**
- **Operating temperature**:
  - for probe: same as measurement range
  - for transmitter body: -40 ... +60 °C (-40 ... 140 °F)
  - with display: 0 ... +60 °C (32 ... 140 °F)
- **Operating pressure**:
  - HMT334: 0 ... 10 MPa (0 ... 100 bar)
  - HMT338: 0 ... 4 MPa (0 ... 40 bar)
  - HMT335, HMT337 vapor tight
- **Electromagnetic compatibility**: Complies with EMC standard EN61326-1, Industrial Environment

**Dimensions**
- dimensions in mm (inches)

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HMT331 Humidity and Temperature Transmitter for Demanding Wall-Mounted Applications

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT331 is the top-of-the-line wall-mounted transmitter for demanding HVAC and condition monitoring applications.

Compared to regular wall-mounted transmitters, the HMT331 offers:
• Higher measurement performance
• Better chemical tolerance
• Advanced graphical display features
• More powering options
• More output options
• A wider variety of output humidity parameters

Graphical display of history and measurement trends
The HMT330 series features a large numerical and graphical display, allowing users to easily monitor operational data, measurement trends and one-year measurement history. The optional data logger with real-time clock makes it possible to generate over four years of measured history, and zoom in on any desired time or time frame.

Features/Benefits
• For temperatures -40 ... +60 °C (-40 ... +140 °F)
• Vaisala HUMICAP® Sensor for excellent accuracy and stability
• High tolerance of chemicals
• Graphical display of measurement trends and over four-year history
• Corrosion resistant metal IP65 housing
• NIST traceable (certificate included)
• Application examples: cleanrooms, pharmaceutical processes, greenhouses, swimming halls, museums and archives

The HMT331 is the state-of-the-art wall-mount humidity instrument.

The battery backup of the real-time clock guarantees a reliable logging of measured data.

Outputs and power supply options for every need
The output options include three analog outputs, RS-232, RS-485, and alarm relays.

The voltage supply range is from 10 to 35 VDC. With an additional module, the transmitter can be connected to all universal mains AC supplies. The input/output cable can be fed through the back of the transmitter, which is a useful feature, especially for installations in cleanrooms.

Technical Data

<table>
<thead>
<tr>
<th>Temperature measurement range</th>
<th>-40 ... +60 °C (-40 ... +140 °F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Accessories</td>
<td></td>
</tr>
<tr>
<td>PC software + cable</td>
<td>215005</td>
</tr>
<tr>
<td>USB-RJ45 Serial Connection Cable</td>
<td>219685</td>
</tr>
<tr>
<td>Connection cable for HM70</td>
<td>211339</td>
</tr>
<tr>
<td>Wall mounting plate (plastic)</td>
<td>214929</td>
</tr>
<tr>
<td>Pole installation kit</td>
<td>215108</td>
</tr>
<tr>
<td>Rain shield</td>
<td>215109</td>
</tr>
<tr>
<td>DIN rail installation set</td>
<td>215094</td>
</tr>
</tbody>
</table>

Dimensions

Dimensions in mm (inches)

- 183 (7.20) x 119 (4.69) x 241 (9.49)
- 77 (3.0)
HMT333 Humidity and Temperature Transmitter for Ducts and Tight Spaces

Features/Benefits
- For remote probe installations in demanding HVAC applications
- Vaisala HUMICAP® Sensor for excellent accuracy and stability
- High tolerance of chemicals
- For temperatures -40 ... +80 °C (-40 ... +176 °F) or -40 ... +120 °C (-40 ... +248 °F)
- Small thermal mass - fast response to temperature changes
- Graphical display of measurement trends and over four-year history
- Corrosion resistant IP65 housing
- NIST traceable (certificate included)
- Application examples: cleanrooms, pharmaceutical processes, greenhouses, environmental chambers

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT333 is a versatile instrument for applications where a small remote probe is needed.

Flexible installation
To install the probe in ducts, channels and through walls, an installation kit is available with an aluminum flange, lead-through piece, and steel support bar.

HMT333 has two probe cable options available, a flexible one that withstands heat up to +80° C, and a durable cable that withstands heat up to +120° C. Both cable options are available in lengths of 2, 5, and 10 meters.

For outdoor environments, the DTR502B solar radiation shield provides protection for the probe. The shield can be installed on a pole, a beam or a flat surface.

For moderate humidities and temperatures
The HMT333 is typically used in demanding HVAC applications such as cleanrooms, pharmaceutical processes, and greenhouses, or in processes of moderate temperature.

For environments with continuously high humidity, the HMT337 with a warmed, vapor-tight and stainless steel probe is recommended.

Technical Data
Temperature measurement range
-40 ... +80 °C (-40 ... +176 °F) or -40 ... +120 °C (-40 ... +248 °F)

Accessories
- Duct installation kit 210697
- Cable gland HMP247CG 215005
- USB-RJ45 Serial Connection Cable 219685
- Connection cable for HM70 211339
- Wall mounting plate (plastic) 214829
- Pole installation kit 215108
- Rain shield 215109
- Solar radiation shield DTR502B 215094
- DIN rail installation set 215094

Dimensions
Dimensions in mm (inches) below
HMT334 Humidity and Temperature Transmitter for High Pressure and Vacuum Applications

The HMT334 is ideal for permanent installations into pressurized or vacuum processes.

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT334 is designed to measure humidity in pressurized spaces or vacuum chambers. Each probe is tested to ensure a gas and vacuum tight installation.

**Vaisala HUMICAP® performance**
The HMT334 incorporates Vaisala's more than 30 years of experience in industrial humidity measurement. The sensor provides accurate and reliable measurement and is immune to particulate contamination and most chemicals.

**Graphical display of measurement trends and real time history**
The HMT330 series features a numerical and graphical display. The user can easily monitor operational data, measurement trends and up to one-year history. The optional data logger with real-time clock makes it possible to generate more than four years of measured history, and zoom in on any desired time or time frame.

Using a serial line, the measurement data can be transferred to a PC where it can be further processed and copied to other programs.

**Technical Data**

| Temperature measurement range | -70 ... +180 °C (-94 ... +356 °F) |
| Operating pressure            | 0 ... 10 MPa (0 ... 100 bar)        |

**Accessories**

- Fitting body ISO M22 x 1.5: 17223
- Fitting body NPT 1/2": 17225
- PC software + cable: 215005
- USB-RJ45 Serial Connection Cable: 219685
- Connection cable for HM70: 211339
- Wall mounting plate (plastic): 214829
- Pole installation kit: 215108
- Rain shield: 215109
- DIN rail installation set: 215094

**Dimensions**
Dimensions in mm (inches)

- Ø2 (0.07)
- 41 (1.61)
- 120 (4.72)
- 170 (6.69)

**Features/Benefits**

- For pressures up to 100 bar and vacuum applications
- For temperatures -70 ... +180 °C (-94 ... +356 °F)
- ISO and NPT threads available
- Vaisala HUMICAP® Sensor for excellent accuracy and stability
- Graphical display of measurement trends and over four-year history
- Corrosion resistant IP65 housing
- NIST traceable (certificate included)
- Application example: test chambers
HMT335 Humidity and Temperature Transmitter for High Temperatures

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT335 has a long stainless steel probe designed for high temperatures.

**Robust probe ideal for high flow rates**
The HMT335 is ideal for duct measurements as the probe tolerates mechanical stress and withstands high flow rates. The HMT335 can be used, for example, in a hot drying process.

**Graphical display of history and measurement trends**
The HMT335 features a numerical and graphical display. The user can easily monitor measurement operational data, measurement trends and one-year measurement history. The optional data logger with real-time clock makes it possible to generate more than four years of measured history, and zoom in on any desired time or time frame.

**Vaisala HUMICAP® performance**
The sensor provides accurate and reliable measurement and is immune to particulate contamination and most chemicals.

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**Features/Benefits**
- For temperatures -70 ... +180 °C (-94 ... +356 °F)
- Long metal probe head
- Stainless steel installation flange available
- Adjustable installation depth
- Vaisala HUMICAP® Sensor for excellent accuracy and stability
- Graphical display of measurement trends and over four-year history
- Corrosion resistant IP65 housing
- NIST traceable (certificate included)
- Application example: hot drying processes

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**Technical Data**
- Temperature measurement range: -70 ... +180 °C (-94 ... +356 °F)

**Accessories**
- Mounting flange: 210696
- PC software + cable: 215005
- USB-RJ45 Serial Connection Cable: 219685
- Connection cable for HM70: 211339
- Wall mounting plate (plastic): 214829
- Pole installation kit: 215108
- Rain shield: 215109
- DIN rail installation set: 215094

**Dimensions**
- Dimensions in mm (inches)

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*The HMT335 has a robust stainless steel probe ideal for high flow rates in hot processes.*

*The installation flange allows an adjustable installation depth for the probe.*
HMT337 Humidity and Temperature Transmitter for High Humidity Applications

The HMT337 is the ideal transmitter for the most demanding process and meteorological measurements.

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT337 is delivered in one of three configurations:

- **Basic**: non-warmed probe for moderate humidities
- **With a warmed probe**: for near-condensing conditions and dew point measurement
- **With a warmed probe and an additional temperature sensor**: for near-condensing conditions and relative humidity measurement

**True humidity readings in conditions of condensation**

The Vaisala unique warmed probe provides fast and reliable measurement in environments where humidity is near saturation. The warming prevents condensation from forming on the sensor.

As the probe is warmed, the humidity level inside it stays below the ambient level. With accurate temperature measurement, the ambient dewpoint can be calculated precisely.

If the relative humidity value is needed, an additional temperature sensor is used. The measured ambient temperature provides the compensation for calculating relative humidity and other humidity parameters.

**Many ways to install**

A tight installation through a process wall can be achieved with Swagelok® fittings. Meteorological installation kits for outdoor installations and duct installation kits are also available.

**Features/Benefits**

- For high-humidity applications in industry and meteorology
- Warmed probe for superior performance in condensing environments
- Small, stainless steel, vapor-tight remote probe
- For temperatures -70 ... +180 °C (-94 ... +356 °F)
- Vaisala HUMICAP® Sensor for excellent accuracy and stability
- High tolerance of chemicals
- Graphical display of measurement trends and over four-year history
- Corrosion resistant IP65 housing
- NIST traceable (certificate included)

**Technical Data**

Temperature measurement range  
-70 ... +180 °C (-94 ... +356 °F)

**Accessories**

- Cable gland and AGRO HMP247CG
- Duct installation kit (RH probe) 210697
- Duct installation kit (T probe) 215003
- Swagelok fittings (NPT and ISO) for both RH and T probes
- Solar radiation shield DTR502B
- Meteorological inst. kit HMT330MIK
- PC software + cable 215005
- USB-RJ45 Serial Connection Cable 219685
- Connection cable for HM70 211339
- Wall mounting plate 214829
- Pole installation kit 215108
- Rain shield 215109
- DIN rail installation set 215094

**Dimensions**

Dimensions in mm (inches)

- Ø 12 (0.47)
- 37.5 (1.48)
- 79.5 (3.13)
- 99.5 (3.92)
- 130 (5.12)
HMT338 Humidity and Temperature Transmitter
for Pressurized Pipelines

Features/Benefits
- Installed through ball valve - can be inserted and removed while the process is running
- Adjustable probe depth
- Pressure tolerance 40 bar
- For temperatures -70 ... +180 °C (-94 ... +356 °F)
- Vaisala HUMICAP® Sensor for excellent accuracy and stability
- Graphical display of measurement trends and over four-year history
- Corrosion resistant IP65 housing
- Two probe lengths available
- NIST traceable (certificate included)

The Vaisala HUMICAP® Humidity and Temperature Transmitter HMT338 is designed for pressurized processes.

Insert or remove probe while the process is running
With “hot tapping”, the probe is inserted directly into the process while it is running, without the need for venting or lowering the process pressure.

The probe is screwed into a ball valve assembly that has been fixed to the process pipe or wall. The adjustable hex nut is hand-tightened to temporarily hold the probe to the process. Then the probe is pushed down to the appropriate depth. The hex nut is tightened with a wrench to lock the probe in its place. Hot tapping is possible in pressures up to 10 bar.

Graphical display of history and measurement trends
From the display, the user can easily monitor operational data, measurement trends and one-year measurement history.

The optional data logger with real-time clock makes it possible to generate more than four years of measured history, and zoom in on any desired time or time frame. The battery backup of the real-time clock guarantees a reliable logging of measured data.

Vaisala HUMICAP®
The HMT338 incorporates Vaisala’s more than 30 years of experience in industrial humidity measurement. The sensor provides accurate and reliable measurement and is immune to particulate contamination and most chemicals.

Technical Data
Temperature measurement range
-70 ... +180 °C (-94 ... +356 °F)
Operating pressure
0 ... 4MPa (0 ... 40 bar)

Accessories
- Ball valve set BALLVALVE-1
- Pressure fitting ISO 1/2 to NPT 1/2 210662
- PC software + cable 215005
- USB-RJ45 Serial Connection Cable 219685
- Connection cable for HM70 211339
- Wall mounting plate (plastic) 214829
- Pole installation kit 215108
- Rain shield 215109
- DIN rail installation set 215094

Dimensions
Dimensions in mm (inches)

Graphical display of history is ideal for installations in pressurized processes where the probe needs to be removed while the process is running.